## 5 Semiconductor Manufacturing Process DI-WATER HEATER

A hot water supply system for ultra-pure water that is ideally suited for point-of-use for rinsing of silicon wafers and glass substrates of liquid crystal displays.

DI-Water Heater heats purified water used to rinse silicon wafers in the manufacture of semiconductor and glass substrates in the manufacture of LCDs. The halogen lamps are housed in transparent, double-walled high-purity quartz glass tubes to ensure efficient and contaminant free heating of ultral-pure water. The slim, compact design minimizes foot point for installation at the point of use.

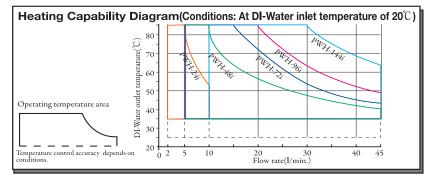
## Features

- 1. Clear
  - Heating vessels through which water-flows and all plumbing pipes are respectively made of highpurity quartz glass and fluorocarbon polymer.
- 2.Compac
  - Slim and compact unit requires minimal foot print for installation at the point of use.
- 3. Excellent temperature control
  - High power of halogen lamps quickly raise the temperature and adjust it in response to variations in the water flow rate.
- 4. High Efficiency
- Efficiency with than 95%.
- Safety
  - Optimum operational safety is provided through displays and sound alarms against abnormal conditions such as overheating, uncharged heating, excessive pressure and leakage of water.



## Applications

- 1. Heating of ultra-pure water for rinsing of silicon wafers and glass substrates of LCDs.
- Heating of pure water used in place of CFC for cleaning.



## Specifications

Model		PWH-24i	PWH-48i	PWH-72i	PWH-96i	PWH-144i
Heating method		Radiation heating with near infrared rays				
Performance	Heater wattage	24kW	48kW	72kW	96kW	144kW
	Standard flow rate (at 55℃)	6 ℓ /min.	12 ℓ /min.	18 ℓ /min.	24 <b>l</b> /min.	36 ℓ /min.
	Minimum heating flow rate	$2 \ell$ /min. $5 \ell$ /min. $10 I$ /min.				10I/min.
	Temperature setting range	25 to 85℃				
	Temperature control accuracy	±1°C*1				
Configuration	Flow meter indication range	0 to 50l/min. (Not the guaranteed range of temperature control accuracy)				
	Heater	Halogen lamp. Indirect heating without direct contact with water				
	Heating vessels material	High-purity transparent quartz				
	Wetted materials of the piping	Fluorocarbon polymer				
	Safety functions	Water temperature over-rise, boil-dry, water leakage, sensor disconnection, and lamp breakage. Operation stop, alarm, indication when abnormality is detected. Alarm output via open collector				
	External communication function	RS-232C / RS-485 ( option )*2				
	External input/output function	8-input/14-output signal (Varies depending on specification)				
Others	Overall dimensions(mm)*3	W340 × D850 × H1384	W340 × D850 × H1384	W340 × D850 × H1584	W340 × D850 × H1986	W1050 × D700 × H2004
	Weight	Approx. 90kg	Approx. 130kg	Approx. 160kg	Approx. 210kg	Approx. 410kg
	Power requirement (50/60Hz)	200/208VAC 69/67A	200/208VAC 139/133A	200/208VAC 208/200A	200/208VAC 277/266A	200/208VAC 416/400A

- \*1: Varies depending on conditions
- \*2: Please contact us
- \*3: 3phase, 3wires